1999-04 2" Grand Cherokee INSTALLATION INSTRUCTIONS Polyurethane Lift

Kit #: 18401.80 / 18415.80

Congratulations on your purchase of a Rugged Ridge™ suspension kit. To fully enjoy and understand this product we ask that you take a few moments to read through these instructions. Before beginning the installation, read these instructions and the enclosed driver's "WARNING NOTICE" thoroughly and completely. Also affix the "WARNING" decal in passenger compartment in clear view of all occupants. If any of these items are missing from this instruction packet, do not proceed with installation, but call Omix-Ada to obtain needed items. If you have any questions or reservations about installing this lift kit, call Omix-Ada at 770-614-6101 for Technical Assistance or Customer Service departments.

A FEW WORDS ABOUT SAFETY:

Your safety and the safety of other motorists is very important. As the owner of a modified suspension vehicle you are the person choosing the combination of suspension, wheels, tires and drive train that best fit your intended use. Likewise, you are the person responsible for the safety and legality of the vehicle you modify. In modifying your vehicle's suspension, balance your off-road capabilities against how the vehicle may actually be used off-road and on-road.

It is not practical or possible to warn about all hazards associated with modifying your suspension for improved off road capabilities. To help you make informed decisions about safety, we have provided certain information in the form of "Notices" and "Warnings". This information alerts you to potential hazards that could hurt you or others.

Notice: This is a caution against anything which may cause damage to the vehicle or its equipment if the caution is ignored. The Notice includes information about how you can avoid or reduce those risks.

Warning: This is a signal telling you that you CAN be KILLED or SERIOUSLY HURT if you don't follow the Warning. The Warning includes information about what you must or must not do in order to reduce the risk of injury to yourself and others.

The following Warning label is included with your Rugged Ridge™ suspension kit and should be placed on the vehicle visor or other conspicuous location after installation:





The suspension of this ventice has been miounted by the owner to improve off-road capabilities. As a result, this vehicle may handle differently than as factory equipped including increased ride-height, reduced lateral stability and risk of roll-over or other accident. Also, owner's choice of larger tire and wheel combinations may require additional braking force or increased stopping distances.

- Failure to drive this vehicle safely may result in serious injury or damage. Avoid Sharp Turns or abrupt maneuvers. Do not drive the vehicle under any speed or maneuvering conditions which may cause the vehicle to trip, roll, lose traction or compromise your ability to safely brake in an emergency.
- Familiarize yourself with all vehicle manufacturers and Rugged Ridge™ warnings, instructions and limited warranties before driving this modified suspension vehicle.
 Follow recommended maintenance procedures and routinely inspect your vehicle components for unusual wear or off-road damage.
- \bullet Always wear seat belts and/or appropriate off-road restraints, reduce your speed, tread lightly $^\circ$ and safely enjoy your off-road vehicle.

PRE-INSTALLATION NOTES:

Notice: This kit should only be installed by a professional mechanic or individual with significant automotive experience.

- Refer to parts list and inventory your kit to insure all parts and hardware pieces are available before beginning installation. Contact your independent dealer immediately if parts are missing.
- Installed lift will vary depending on vehicle options and configuration. As a reference and important guide should technical assistance be required, establish base ride-height measurements before beginning installation. Park vehicle on hard, level surface. Carefully measure the four corners of the vehicle (front and rear —both sides) from the ground up to the center of the fender opening above the axle. Record below and save.

Driver Side Front:	Passenger Side Front:	
Driver Side Rear:	Passenger Side Rear:	

RECOMMENDED TOOLS:

! Warning: Improper use of air and power tools can cause serious injury. Familiarize yourself with tool manufacturers warnings and instructions before use. Always wear approved safety glasses.

RECOMMENDED ACCESSORIES:

Heavy Duty OEM steering stabilizer

18475.02

Component Box Listing:

• 4- 2" polyurethane isolator pads

FRONT:

- 1. Secure and properly block the tires of vehicle on a level concrete or asphalt surface.
- 2. Jack up front of vehicle and install jack stands under frame behind the lower link rear brackets. Remove tires and front shocks.
- Loosen, but **DO NOT** remove the sway bar end link's lower bolts at axle housing on both sides (see picture #1). Lower front axle down until coil springs become loose. Remove the bottom bolt and clip from left front coil spring (see picture #2).
- 4. Now remove both coil springs.
- 5. Install 2" coil spring isolator pads on top (front spring) of the factory pads. Place the 2" spacer in the lower mount for the rear spring. (See picture #4) Raise jack up so that enough load is applied to hold coil springs in place. Reinstall spring bolt and clip at bottom of left front coil. Install new shocks.
- 6. Completely lower vehicle to the ground. Now tighten the sway bar endlink's lower bolts loosened from step #3.

NOTE: Repeat steps 1 - 6 from above to complete rear installation









POST INSTALLATION CHECKS/ALIGNMENT:

- After installation is complete, double check that all nuts and bolts are tight. (Do not retighten nuts and bolts where Loctite was used.) Check to ensure there is adequate clearance between all rotating, mobile and fixed members.
- Rotate driveshafts and check for interference at differential yoke and cardan joint. If necessary, lightly dress casting(s) and/or U-joint tabs in order to eliminate binding.
- Check clearance between inner side wall of tires and links. It may be necessary to adjust steering stops.

Notice: Adjust drag link so that steering wheel remains centered and wheel sweep from side to side remains equal. Failure to do so may cause computer errors, odd handling characteristics and poor performance. Have a qualified alignment center check and realign to factory specifications.

Notice: With vehicle securely elevated, carefully inspect and adjust to assure adequate clearance between tires (inner side wall), body and suspension components throughout range of steering and suspension travel. Additionally, carefully inspect and adjust to maintain clearance between suspension components, wiring harnesses, exhaust, brake and fuel lines, fuel tank, floorboards and body panels. Complete by properly torquing all fasteners.

Notice: With vehicle now on floor, again check clearances, cycle steering lock to lock and test proper brake operation. Raised vehicle height requires realigning headlights. Consult your state's lighting regulations. Wheels must be realigned by qualified service center to factory specifications.

Notice: Re-torque fasteners after 500 miles. Thereafter, regularly inspect and re-torque as needed. Follow vehicle manufacturer's recommended maintenance procedures and routinely inspect your vehicle components for unusual wear or off-road damage.

Warning: Avoid compromising vehicle handling and safety (including roll over risk) by NOT adding, combining or fabricating additional lift devices (ex. body lifts) with this product. Also be aware that most states have restrictions on height modifications for vehicles used on-road. Consult your vehicle owners manual, the instructions and warnings accompanying this product and state law before undertaking these modifications or using your modified suspension vehicle on-road. A summary of current regulations affecting modified suspension vehicles is available from www.SEMA.org.

TECHNICAL ASSISTANCE: Contact Rugged Ridge™ at 770/614-6101 if you have remaining questions about this product or its installation.

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